

Sly 81/05

Dart Aerospace Ltd.

Date: Thursday, 5/3/2007 11:37:52 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 32194				
Estimate Number	: 12514				
P.O. Number	: P/A		Part Number	: D35261	
This Issue	: 5/3/2007	S.O. No. : J/A	Drawing Number	: UNDER REVIEW	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: N/A	
Previous Run	:		Material	: N/A	
Written By	:		Due Date	: 5/28/2007	
Checked & Approved By	:		Qty:	3 Um: Each	
Comment	: Est Rev:A New Issue 06-08-29 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D35551	U CHANNEL
Comment: Qty.: 1.3440 f(s)/Unit Total : 4.0320 f(s) B 32209		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		
	-Cut trim as per dwg D3526	
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
	Identify and Stock	
	Location: GA	
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion



A
 ENG
 APPROVAL

CB
 07.05.31

FOR ENGINEERING USE ONLY

W 07.05.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

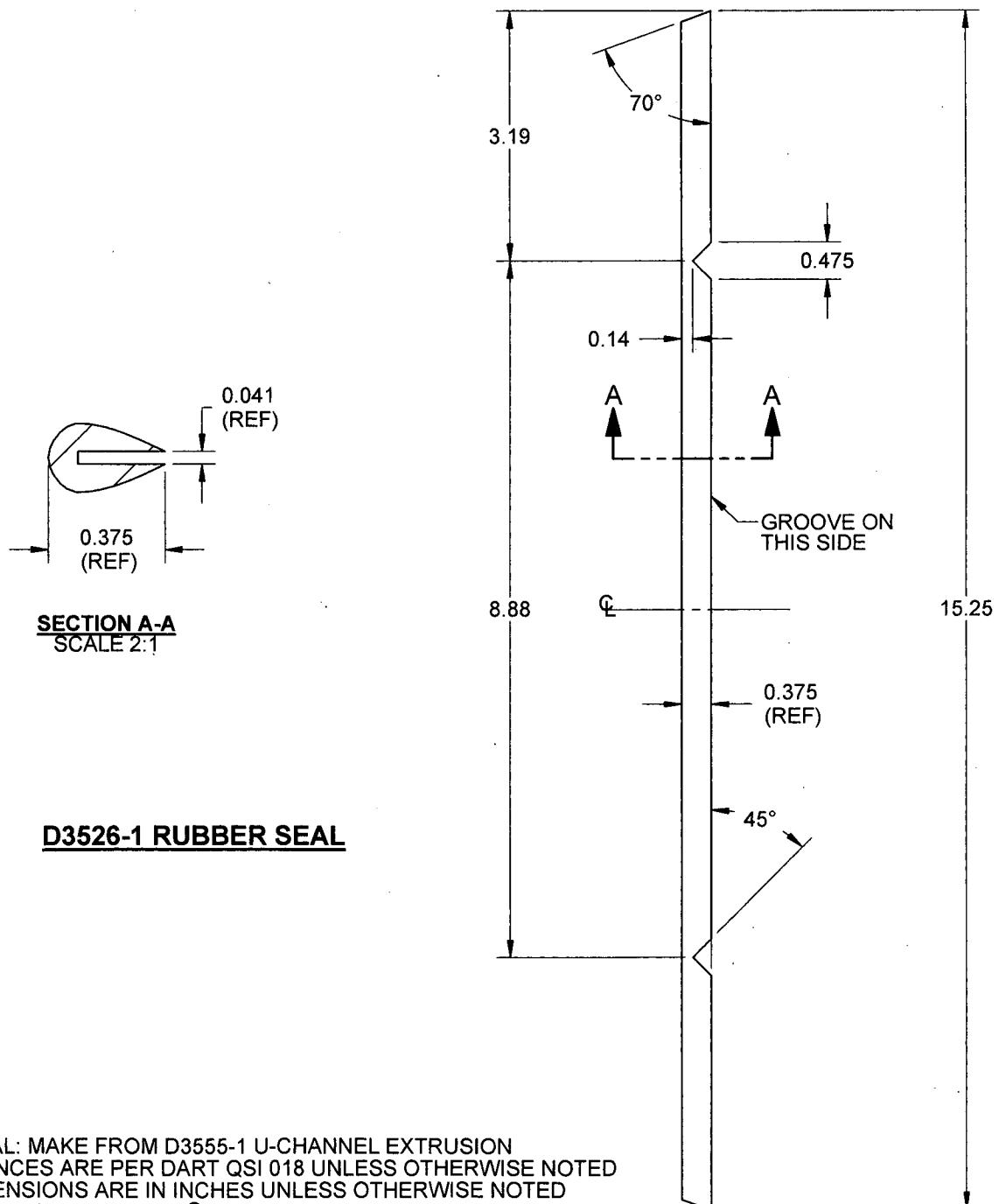
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/31
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PRELIMINARY
ISSUE

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.01.10		TITLE RUBBER SEAL	SCALE 1:2
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



NOTES:

- 1) MATERIAL: MAKE FROM D3555-1 U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT $\frac{1}{2}$